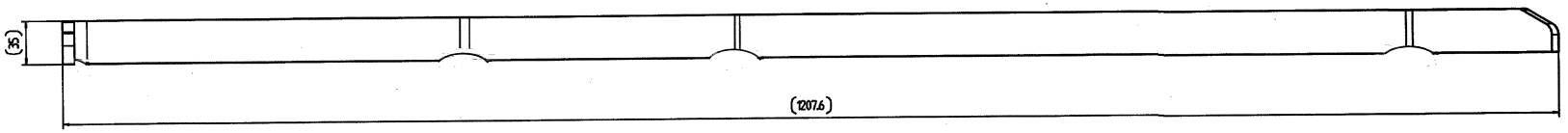
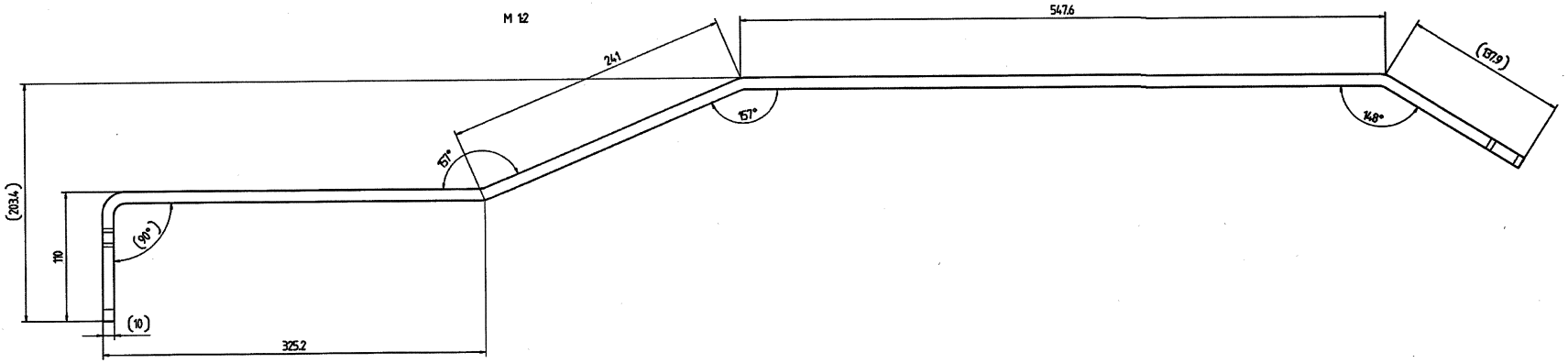
PŘEKLAD
15.7.2019
PROVEDLA
BRANDOVÁ EVA
Brandová Eva

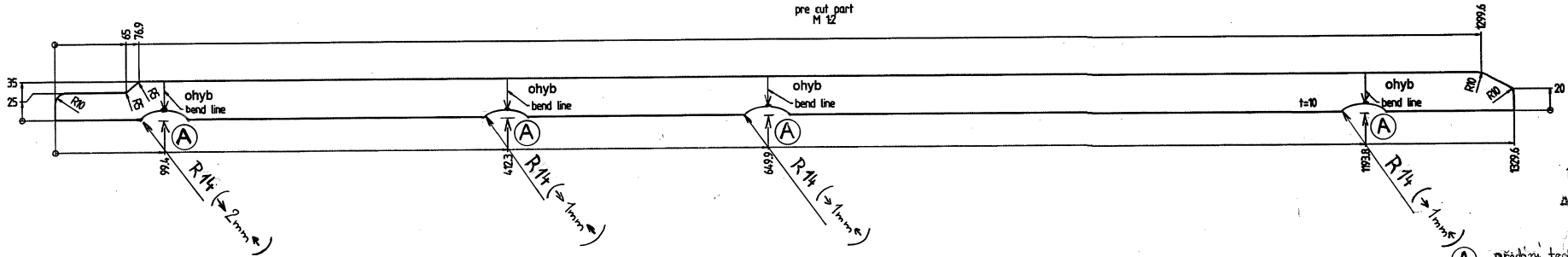


M 1:2

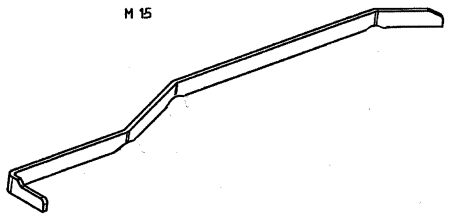


předřezaný díl

pre cut part
M 1:2



M 1:5



poloměr ohybu R10
t_Bend Radii R 10

Ⓐ – přidání technologického odlehčení
– přidány mápady ohybových linek
datum: 12.7.2019
změnil: Tasovský

ZM/19/00519

15-07-2019
ARCHIV
1

outline length WN 10535							
outer	2765.5	mm					
inner	–	mm					
Tolerances for section to DIN 6930 Part 2 accuracy grade m							

Condition at time of delivery		
de-scaled degree of purity SA 2 1/2 acc. ISO 8501-1	X	
without burrs acc. WN 10716	X	
Permissible top-end rounding during flame cutting (also positive bend acc. WN 10573)		–
oil-free / free of grease	X	
oiled		–
oiling permissible		–
Indicate the required condition at time of delivery with an X.		

General tolerance (GT) in mm						
Size range	≥ 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000	> 1000		
GT coarse	L	1	2	2	3	4
	⊲	1	2	4	6	
Lengths (L) and angle (∠) – ± GT						

Tolerance Symbols ISO 7101

○	roundness	=1/2a-Tol.
▱	straightness/flatness	= GT
⌀	concentricityrun out	= GT
⌯	symmetry	= GT
//	parallelism	= GT
⌖	position	= GT

languages:
DE,EN

Confidential document
Refer to protection notice ISO 16016

				171017
Index	alteration	Change no.	PP	Date
Inspection dim.				
Auxiliary dim.	( )			
	Date	Name		
Drawn	10.05.2019	V.Brezina		
Checked	10.05.2019	M.Kaplan		
Appvd	11.05.2019	Ing. M.		
Mat.check.				

Material: S355MC
Blank no:
Title:
plate
option glass OHG
Drawing number
1164014621
Weight in kg: 35
Qty: 10
Scale: 1:2
Sheets: 1
act.: 1
Prod.
Qty.
3042SV02D001100
A1
Released